

5/07

DART AEROSPACE LTD	Work Order:	22348
Description: Bushing	Part Number:	D3060-1
Dwg: D3060 Rev. A	Qty:	20
Ref:	Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.02.02	20
2	MC	Turn blank as per Folio FA402 & Dwg D3060 Material: AISI 303 SS Ø0.750" (M303R0.750) Identify for D3060-1	<i>[Signature]</i>	05.02.04	20
		Batch: <u>M15586</u>	<i>[Signature]</i>	05.02.04	20
3	QC2	Inspect parts as they come off the CNC machine Identify as D3060-1	<i>[Signature]</i>	05.02.04	20
4	MC	Deburr	<i>[Signature]</i>	05.02.04	20
5	QC8	Second check	<i>[Signature]</i>	05.02.04	20
6	ST	Identify and Stock	<i>[Signature]</i>	05.02.04	20
7	AC	Cost / part: <u>3.61</u>	<i>[Signature]</i>	05.02.08	20
8	DC	Close W/O <u>4.16</u> Inspect Level 21	<i>[Signature]</i>	05.02.10	20

Rev	Date	Change	Revised By	Approved
A	04.03.25	New issue	KJ/RF	<i>[Signature]</i>

RELEASED
04.03.26 *[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

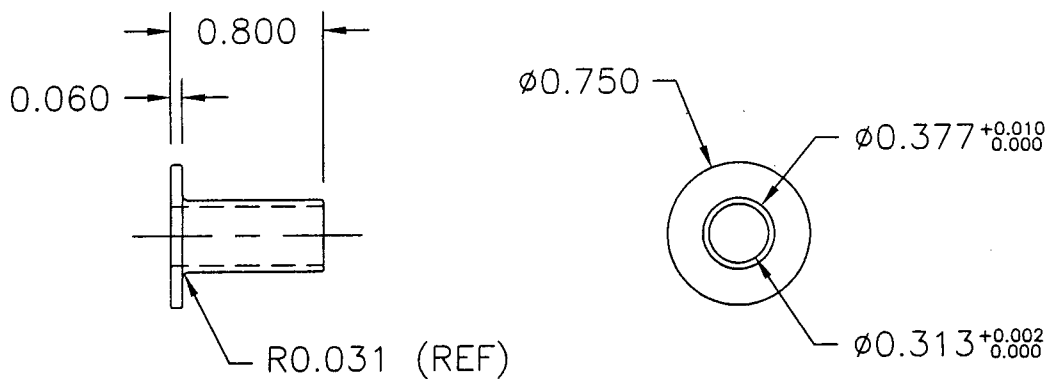
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN 	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3060	REV. A SHEET 1 OF 1
DATE 01.11.27		TITLE BUSHING	SCALE 1:1
A	01.11.27	NEW ISSUE	

RELEASED
01.12.04



D3060-1

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SUSCEPTIBLE TO CHANGE

NO. 22348

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL
- 2) BREAK ALL UNMARKED SHARP EDGES 0.010 MAX
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 02, 2005
02:47 pm

Work Order No : 0022348
Project Name : D3060-1
Project For : WK507
Work Order Type : Main
Main WO Number :
House Part Number : D3060-1
Description : Bushing
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 02-02-05
Est Finish Date : 02-11-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00